



REMEMBER:

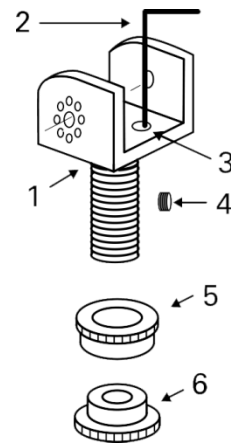
Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

AR15 Front Sight Installation and Adjustment

1. Depress the front sight detent plunger and spring with a paper clip or similar device.
2. Unscrew the front sight with the supplied front sight tool. Take care not to launch the spring and plunger.
3. Install the XS AR15 front sight using the front sight tool.
4. Make sure the detent plunger engages the recess in the front sight each time the sight is adjusted.
5. Adjust the front post so the top of the flange of the sight (round piece with the detents) is level with the flat of the base.
6. XS AR15 White Stripe posts are adjustable in 180° increments, which equal 2.5" of adjustment at 100 yards. AR15 Tritium Sights are adjustable in 360° increments, which equal 5" of adjustment at 100 yards.
7. Fine adjustments may be made using the rear sight on A2 models.

AR15 A2 Fine Adjustments

1. Set the battle cam to the lowest 8/3 or 6/3 position.
2. Shoot and adjust the front sight so that the bullets point of impact is just below point of aim
3. Using the rear sight battle cam, adjust point of impact to point of aim
4. Once the rifle is zeroed, count the clicks back down to the 8/3 or 6/3 setting and write it down.
5. With the sight in the 8/3 or 6/3 position, use a 1/6" hex wrench access the Index Screw (4) through the Index Screw Access hole (3).
6. Loosen the index screw 3 full turns. This separates the Battle Cam (5) from the Elevation Wheel (6).
7. Using the Elevation Wheel add back the number of clicks that you made note of in instruction #4 above. The Battle Cam should remain in the 8/3 or 6/3 position
8. Retighten the Index Screw (4) to re-engage the Battle Cam and Elevation Wheel.



1. Rear Sight Base
2. 1/16" Hex Wrench
3. Index Screw access
4. Index Screw
5. Battle Cam
6. Elevation Wheel