



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

AR15 Front Sight Installation and Adjustment

1. Depress the front sight detent plunger and spring with a paper clip or similar device.
2. Unscrew the front sight with the supplied front sight tool. Take care not to launch the spring and plunger.
3. Install the XS AR15 front sight using the front sight tool.
4. Make sure the detent plunger engages the recess in the front sight each time the sight is adjusted.
5. Adjust the front post so the top of the flange of the sight (round piece with the detents) is level with the flat of the base.
6. XS AR15 White Stripe posts are adjustable in 180° increments, which equal 2.5" of adjustment at 100 yards. AR15 Tritium Sights are adjustable in 360° increments, which equal 5" of adjustment at 100 yards.
7. Fine adjustments may be made using the rear sight on A2 models.

AR15 Rear Sight Installation and Adjustment

1. Adjust the rear sight all the way to the right.
2. Carefully drift the small roll pin out of the windage drum. Take care not to lose the index spring and detent ball.
3. Unscrew the windage screw and remove the rear sight.
4. Insert the XS Aperture and depress the rear sight spring to start the windage screw. Turn the windage screw until it protrudes far enough to reinstall the windage drum.
5. A small dab of grease on the windage detent spring will help hold the detent ball in place.
6. Align the holes in the windage screw and windage drum, and then replace the roll pin.
7. Adjust the aperture to the center and begin the zeroing process at this setting.