



REMEMBER:

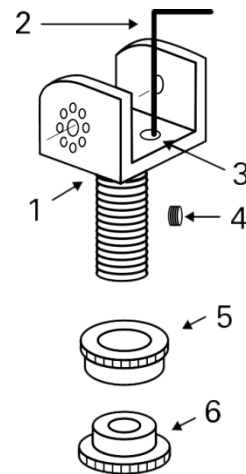
Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

AR15 Rear Sight Installation and Adjustment

1. Adjust the rear sight all the way to the right.
2. Carefully drift the small roll pin out of the windage drum. Take care not to lose the index spring and detent ball.
3. Unscrew the windage screw and remove the rear sight.
4. Insert the XS Aperture and depress the rear sight spring to start the windage screw. Turn the windage screw until it protrudes far enough to reinstall the windage drum.
5. A small dab of grease on the windage detent spring will help hold the detent ball in place.
6. Align the holes in the windage screw and windage drum, and then replace the roll pin.
7. Adjust the aperture to the center and begin the zeroing process at this setting.

AR15 A2 Fine Adjustments

1. Set the battle cam to the lowest 8/3 or 6/3 position.
2. Shoot and adjust the front sight so that the bullets point of impact is just below point of aim
3. Using the rear sight battle cam, adjust point of impact to point of aim
4. Once the rifle is zeroed, count the clicks back down to the 8/3 or 6/3 setting and write it down.
5. With the sight in the 8/3 or 6/3 position, use a 1/16" hex wrench access the Index Screw (4) through the Index Screw Access hole (3).
6. Loosen the index screw 3 full turns. This separates the Battle Cam (5) from the Elevation Wheel (6).
7. Using the Elevation Wheel add back the number of clicks that you made note of in instruction #4 above. The Battle Cam should remain in the 8/3 or 6/3 position
8. Retighten the Index Screw (4) to re-engage the Battle Cam and Elevation Wheel.



1. Rear Sight Base
2. 1/16" Hex Wrench
3. Index Screw access
4. Index Screw
5. Battle Cam
6. Elevation Wheel