



**REMEMBER:**

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

**M&P Bodyguard .38 Installation Instructions**

**Single & Double Pinned Versions:** Installation will require drilling of retaining pinhole(s). This should be done by someone with shop/gunsmithing experience and should never be attempted using a hand-held drill motor.

- 1) Clamp the barrel into a vice using non-marring (wood/aluminum/brass) safe jaws so you can use both hands.
- 2) Using a 1/16" diameter punch and small hammer, remove the factory cross pin(s). Put the factory pin(s) in a safe place as you'll re-use them to install the XS Sight.
- 3) Once the retaining pin(s) have been removed, the factory sight can be lifted straight out.
- 4) Clean the sight pocket until smooth (Q-tip, tooth brush, etc.).
- 5) Test fit the XS Sight into the frame. If the sight does not fit all the way into the slot, you'll need to follow the filing instructions in step 6; otherwise, move onto step 7.
- 6) If the tab under the sight feels like it is too wide then using a fine file or emery paper, lightly file one side of tab until the sight will slip into the slot. If the sight does slip into slot but the bottom of the sight blade does not appear to be down fully against barrel top, evenly file on the bottom radius/curve of the sight. Re-check for fitment every 2 passes as to not remove too much steel.
- 7) Degrease the sight and pocket, let it dry completely.
- 8) Apply a drop or two of Loctite into slot and install sight. Set aside 20-30 minutes to allow Loctite to begin to harden. This will keep the sight in place as you drill the retaining pin hole(s).
- 9) Use a drill press and a sharp drill bit that exactly matches the existing hole(s) in the barrel and factory sight. Carefully line up with the hole and drill through one side about ½ way and then flip the pistol over and finish drilling the hole from opposite side. Small drill bits like this can wander and doing it this way reduces the amount of variance. If your pistol has two retaining pins; once the first one is completed, drift in retaining pin and drill the second one.
- 10) Before you drift in the retaining pin, apply a drop of Loctite before inserting pin.
- 11) After the installation is complete wait 20-30 minutes before doing any clean up, then lightly wipe off excess thread locking compound with a Q-tip.
- 12) Wipe sights down with protective oil in a light coating to prevent potential rust issues.