



Figure1

REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

WARNING: Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

CZ 75B FRONT SIGHT

1. Drive out the front sight retaining pin and remove the front sight.
2. Slide the sight into the dovetail. If it goes in at least half way, or loosely slides in, skip to step 4. Friction fit is not necessary.
3. Using a fine file or emery paper on a flat surface, remove steel from the bottom of the sight until it will enter the dovetail halfway.
4. Insert a punch in the retaining pin hole and mark the location of the pin hole on the front sight. Mark the location on both sides.
5. Remove the front sight.
6. Referencing your pinhole location marks, use a V shaped file to file a notch in the front sight that will allow the retaining pin to be installed.

REAR SIGHT

1. Place the slide in a padded vise.
2. Drive out the existing sight from RIGHT to LEFT using a brass or steel punch.
3. Clean the factory dovetail until smooth (Q-tip, toothbrush, file as necessary).
4. Slide the sight into the dovetail. If it goes at least halfway, or fits without resistance, skip to step 6. **Friction fit is not necessary.**
5. Using a fine file or emery paper, remove steel from the bottom of the sight until it will enter the dovetail halfway from LEFT to RIGHT. (See Figure 1)
6. Remove the sight. Degrease the dovetail and the sight.
7. Install the sight from LEFT to RIGHT and snug down the set screws using finger pressure only. If you wish to zero the sights at this time you may, note the adjustment of the rear sight. Under recoil, set screws will loosen after several shots.
8. When you are satisfied with your zero, apply red threadlocking compound to both the right and left edges of the sight and allow it to leach under the sight. This will lock the sight in place but still allow for windage adjustments with the non-marring punch by drifting the sight left and right. **Red threadlocker is a necessary component of our installation process – sights will fall off without the use of red threadlocker.*
9. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
10. Wipe sights down with protective oil in a light coating to prevent potential rust issues.