

## **REMEMBER:**

## Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

## **Revolver Front Sights That Are Screw Retained.**

## Colt Cobra / King Cobra

- 1. Place the gun in a padded vise.
- 2. Using an Allen wrench, loosen front sight retaining screw until front sight can be easily lifted out of its slot. Screw does not have to be removed completely for this to occur.
- **3.** Clean the factory front sight slot until smooth (Q-tip, toothbrush, small flat screwdriver blade used as a scraper).
- **4.** Test the sight into the slot. <u>Friction fit is not necessary</u>. If the sight does not slide in, use a fine file or emery paper on a flat surface and remove steel from ONE vertical side of the sight tab until it will enter the slot and sit fully down on the top of the barrel/ramp.
- 5. Remove the sight. Degrease the slot and the sight.
- 6. Apply blue threadlocking compound into sight tab sides and a drop into divot on front of sight tab where the retaining screw engages the sight. Slide sight into slot and let set up for 20-30 minutes. \*Blue threadlocker is a necessary component of our sight installation process sights can fall off or kick up slightly without the use of red threadlocker. Filling front sight slot full of thread locker can lead to it wicking into retention screw threads, which can make removal difficult should you desire to do so.
- 7. Let sit for 15-20 minutes, and then lightly remove the excess clumps of blue threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively or with cleaning solvents, as you can remove the compound from the joint. Let it set for 3 hours for compound to reach full cured strength. 80% strength is reached after approximately 30 minutes of curing time has elapsed.
- 8. Wipe sights down with protective oil in a light coating to prevent potential rust issues.