



REMEMBER:

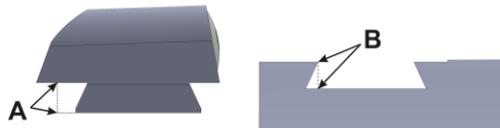
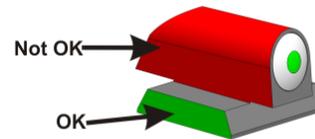
Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.
WARNING: Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

R3D 2.0 Night Sights

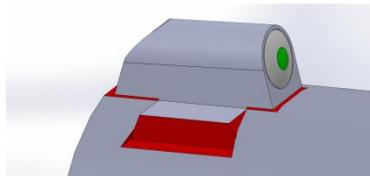
Dovetail Front Sight

Needed Tools: non-marring punch (brass, delrin, or nylon), Q-tips, fine file or emery paper, vise, alcohol

- 1) Place the slide in a padded vise.
- 2) Drive out the existing sight using a brass or steel punch.
- 3) Clean the factory dovetail until smooth (Q-tip, toothbrush, file as necessary).
- 4) Slide the sight into the dovetail. Entry side may matter (manufacturer specific); test both sides to find the best fit. It should in at least half way, or loosely slides through.
- 5) Remove the sight. Degrease the slot and the sight.
- 6) Install the sight using a non-marring punch.



7) Apply red threadlocking compound to both the right and left edges of the sight and allow it to leach under the sight. This will lock the sight in place but still allow for windage adjustments with the non-marring punch by drifting the sight left and right. **Red threadlocker is a necessary component of our installation process – sights will fall off without the use of red threadlocker.*



- 8) Let sit for 20 minutes, and then lightly remove the excess clumps of red threadlocking compound with a dry Q-tip. In this initial clean-up, do not clean aggressively, as you can remove the compound from the joint. Let it set for 3 hours.
- 9) Wipe sights down with protective oil in a light coating to prevent potential rust issues.

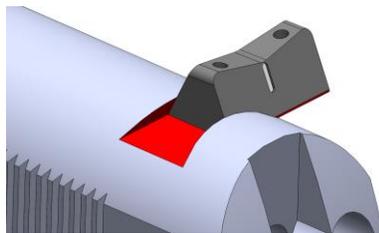


Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.
WARNING: Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

R3D 2.0 Night Sights

Rear Sight

- 1) Place the slide in a padded vise.
- 2) Drive out the existing sight using a brass or steel punch.
- 3) Clean the factory dovetail until smooth (Q-tip, toothbrush, file as necessary).
- 4) Slide the sight into the dovetail. Entry side may matter (manufacturer specific); test both sides to find the best fit. It should go in at least half way or loosely slide through.
- 5) Remove the sight. Degrease the dovetail and the sight.
- 6) Install the sight and snug down the set screws using finger pressure only. If you wish to zero the sights at this time you may, note the adjustment of the rear sight. Under recoil, set screws can loosen after several shots.
- 7) When you are satisfied with your zero, apply red threadlocking compound to both the right and left edges of the sight and allow it to leach under the sight. This will lock the sight in place but still allow for windage adjustments with the non-marring punch by drifting the sight left and right. **Red threadlocker is a necessary component of our installation process – sights will fall off without the use of red threadlocker.*



- 8) Let the slide sit for 20 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
- 9) Wipe sights down with protective oil in a light coating to prevent potential rust issues.