REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

Integral Front Sight & Base Installation

1. Remove the front sight ramp. Often there is a mounting screw located under the front sight blade.
2. Model Specific Plug Screw
    a. 336: If the barrel only has 1 screw hole, we suggest a gunsmith drills and taps a 2nd hole. Otherwise, use the plug screw in the front hole of the sight.
    b. 1895 sight with 3 mounting holes: place the front sight on the barrel and install the plug screw in the unused hole.

Install the supplied plug screw domed side up using a small amount of red threadlocker. Install the plug screw from the underside of the ramp using downward pressure on the plug screw, turn it counterclockwise until it is snug.

3. Degrease the sight and barrel. Be sure there is no dried threadlocker in the bottom of the tapped holes.
4. Apply a small amount of red threadlocker to the bottom of the sight and place the sight on the barrel, lining up the mounting holes.
5. Apply a small amount of red threadlocker to the screws and tighten.
6. Allow the threadlocker to set for a minimum of 3 hours before firing.

XS Ghost-Ring Aperture Sight Installation

1. Place the gun in a padded vise.
2. Remove the plug screw(s) from the rear scope base holes.
3. Degrease the sight and receiver.
4. Apply a small amount of red threadlocker to the bottom of the sight and spread it around so a thin layer covers approximately 80% of the base. Too much compound can crawl into the action, locking up critical moving parts. Place the sight on the receiver so that the mounting holes align. For sights with a protruding stud, press the stud into the mounting hole. Mount the sight so that the aperture is closest to the shooter's eye (if applicable).
5. Apply a very small amount of red threadlocker to the screw threads up near the head and tighten.

To Change the Aperture:

1. Back off one windage screw three full turns.
2. Remove the aperture by turning it counterclockwise.
3. Install the new aperture by turning it in clockwise until it bottoms out. Then unscrew 3 full turns to achieve the aperture's basic starting position.
4. Tighten the windage screw and rezero the rifle.

Questions or Problems? Ask the XS Tech Team: (888) 744-4880 | tech@xssights.com | 8:30am – 3:45pm CT