



**REMEMBER:**

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

**XS Lever Scout Mount for Marlin Rifles**

Package Includes: Mount, Mounting Pillar, Jackscrew, Pillar Nut; 8-40 Weaver Screws (2 ea.), 5/64 hex wrench, Blue Threadlocking Compound

Tools Needed: Hammer, Flat Tip Screwdrivers (various sizes), Fine File or Emory Paper (200grft), Q-tips, non-marring punch (brass, delrin, nylon). Possibly Needed: Soft Mallet or Wooden Block, ¼" round chainsaw file

1. Remove filler screws from front two scope mount holes in the receiver.
2. Tap factory rear sight from its dovetail with a hammer and non-marring punch.
3. Disassemble the Mounting Pillar and try it in the dovetail slot on the barrel. Try from both sides as one might start easier. If it will not readily start in the slot, then metal needs to be removed from the bottom of the Mounting Pillar with a file or Emory paper until it starts into the dovetail slot. The closeness of the fit is not critical, as the Jack Screw will take up any slack. Tap the Mounting Pillar into the dovetail slot using the plastic punch until centered.
4. Try the Mount on the rifle. You may have to tap the Mount down on the Mounting Pillar with a soft mallet or wooden block & hammer. The fit should be tight. On Model 336 and 1895s, if the pillar is too far to the rear to line up, then carefully trim back the pillar hole in the mount with a ¼" round chainsaw file or knife blade until the pillar fits through the hole in the mount. Cut slowly and carefully; do not to remove too much metal.
5. If the rear holes are not lined up, left to right, then the Mounting Pillar is not centered in the dovetail. You can straighten it by tapping the Mount at the Mounting Pillar and at the rear of the Mount with the handle of a screwdriver.
6. Once you are confident of a good fit, remove the Mount and apply a small amount of threadlocking compound to the top of Mounting Pillar, the underside of the mount at the pillar, under the mount at the receiver/barrel junction, and the threads of the two rear screws.
7. Reassemble the Mount onto the Mounting Pillar and start the two rear screws in their holes. Wipe off excess threadlocker and check that the threadlocker does not get into the action through these screw holes.
8. Install the Jack Screw and tighten with 5/64 wrench provided. Torque to 20 inch-pounds.
9. Tighten screws and wipe off excess threadlocker. Torque to 20 inch-pounds.
10. Install Ring Nut on Jack Screw and tighten. Torque to 20 inch-pounds, over-torquing can break or fracture the screw.
11. Set rifle aside UPSIDE DOWN to prevent the threadlocking compound from running into the action; let cure for 4 hours.