



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

Ruger P Autos, S&W, Ruger Revolvers – Pinned Front Sight

1. Place the gun in a padded vise.
2. Drive out the front sight pin(s). Pins vary in size greatly, some are smaller than 0.0625", may require custom ground punch.
3. Remove the old sight and insert the new XS Sight into the slot. Friction fit is not required. If sight doesn't drop in, file on ONE vertical face of sight tab until it does.
4. Hold the sight in the slot (red threadlocker may be used to hold the sight in place). Using a drill press and properly sized drill, drill the hole(s) for the retaining pin. Drill half way through from each side, providing a straight hole to install the retaining pin.
5. Apply red threadlocker to the pin. Insert the retaining pin to secure the sight.
6. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
7. Wipe sights down with protective oil in a light coating to prevent potential rust issues.

Ruger Revolver Adjustable Replacement Blade

1. Remove the windage adjustment screw from the right side of the sight and set aside.
2. The sight blade will be pushed to the right by the internal spring. Looking down at the sight body from the top, you will see a small notch on the forward edge of the slot that the blade rides.
3. Carefully push the sight blade to the left until you can lift the blade up. There is a small bump on the bottom front edge of the blade that retains the blade in the slot. Match the bump in the blade to the notch in the sight body and remove. CAUTION: There is a spring hooked to the left side of the blade. When you remove the blade, take care so the spring does not launch out of the sight body.
4. Start the Express Sight replacement blade into the slot with the bump on the front edge of the notch.
5. Using a very small punch or Allen wrench, press the spring down into the sight body until the blade will easily slide down through the notch and into the slot.
6. Reinstall the windage screw and center the blade in the sight body.
7. Wipe sights down with protective oil in a light coating to prevent potential rust issues.