



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

M&P 380EZ Front Sight

Needed Tools: non-marring punch (brass, delrin, or nylon), Q-tips, fine file or emery paper, vise, alcohol

1. Strip slide from frame and remove recoil spring & barrel.
2. Looking at the inside of the slide you will see where a tab from the bottom of the front sight protrudes through the slide. Slid into a groove on that tab is the "E" clip that holds it in place.
3. To remove the front sight you will need to remove the "E" clip by sliding it backwards. This can be accomplished using a dental pick or a very thin & narrow screw driver blade. Very often when removing the "E" clip it will become bent and not useable should you wish to re-install the factory sights.
4. Once the "E" clip has been removed from the front sight tab, the front sight will slip out of the slide.
5. Unscrew the attaching screw from the XS front sight.
6. Clean and degrease the parts and slide in the front sight area both inside and out.
7. Test fit front sight; it should slip right in. If it does not, then minor filing of the tab will allow it to drop in.
8. Apply a drop of Loctite on the bottom of the front sight around the tab and install the sight onto the slide.
9. Apply a drop of Loctite on the threads of the attaching screw and insert into the hole in the bottom of the sight.
10. Tighten the screw to secure the front sight. Proper torque is achieved by rolling the handle of the screw driver with your finger tips and when the screw stops turning, STOP!
11. Hold the slide out at arm's length and look down the slide and check to see of the front sight is sitting straight on the slide & if it is crooked now is the time to make it straight. If you discover this after the Loctite has set up you will need to completely disassemble the sight to be able to get it straight. Attempting to straighten the after the Loctite has hardened can result in damage to the sight, the slide, or both.
12. Once you are satisfied with the straightness of the front sight.
13. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
14. Wipe sights down with protective oil in a light coating to prevent potential rust issues.



M&P 380EZ REAR SIGHT

1. Look on the bottom of the slide under the rear sight area and you will see an Allen head screw. This screw is used to not only hold the rear sight in place, but also to allow the shooter to adjust the rear sight for windage.
2. Remove this screw and keep it as it will be used in the installation of the XS rear sight.
3. With the screw removed the rear sight should slide out of its dovetail slot.
4. Clean and degrease both the dovetail slot and the XS rear sight.
5. The XS rear sight should readily slip into the dovetail slot. If it does not, then minor filing on the bottom of the rear sight will soon allow it to slip into the slot.
6. Re-install the factory locking screw and tighten after centering the rear sight.
7. Once the front sight Loctite has cured then you should test shoot and adjust the windage of the rear sight as needed.
8. Once you are satisfied with the windage position of the rear sight you should apply some Loctite under the rear tail of the sight and allow it to flow in. Wipe off the excess from the surface of the slide and set aside for 2 hours to allow the Loctite to cure.
9. Wipe sights down with protective oil in a light coating to prevent potential rust issues.