



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

Pinned Front Sights

1. Place the gun in a padded vise.
2. Drive out the front sight pin(s). Pins vary in size greatly, some are smaller than 0.1667", may require custom ground punch.
3. Remove the old sight and insert the new XS Sight into the slot. Friction fit is not required. If sight doesn't drop in, file on ONE vertical face of sight tab until it does.
4. Hold the sight in the slot (red threadlocker may be used to hold the sight in place). Using a drill press and properly sized drill, drill the hole(s) for the retaining pin. Drill half way through from each side, providing a straight hole to install the retaining pin.
5. Apply red threadlocker to the pin. Insert the retaining pin to secure the sight.
6. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
7. Wipe sights down with protective oil in a light coating to prevent potential rust issues.

S&W Adjustable Replacement Blade

1. Remove the complete rear sight and place the leaf stem in a smooth-jawed vise.
2. Using a screwdriver that perfectly fits the windage screw slot, turn clockwise as far as possible until the windage screw breaks.
3. Slide the blade to the left and unthread the windage nut.
4. Remove the screw head; take care to capture the detent spring and plunger from the screw head.
5. Hold the XS sight blade in your left hand and thread the windage screw approximately 3/4" from the right side.
6. Insert the plunger and spring into the screw head.
7. Compress the plunger with your fingernail and carefully turn the screw until the plunger is trapped under the bottom of the sight slide.
8. Push the slide assembly into the rear sight slot from the right
9. Using a forked windage nut wrench, thread the windage nut until it is just snug.
10. Once snug, back off the nut 1/4 turn. Using a staking tool, stake the end of the windage screw. The stake marks should align with the slots in the nut.
11. Wipe sights down with protective oil in a light coating to prevent potential rust issues.

S&W Blade Replacement Part#s –Windage Nut 940-051-070, Windage Screw 940-071-880, Plunger Spring 940-

Questions or Problems? Ask the XS Tech Team: (888) 744-4880 | tech@xssights.com | 8:30am – 5:00pm CT