



**REMEMBER:**

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

**Shotgun Epoxy-On Front Sight**

This sight is designed to fit beads .120 - .140 in diameter. If your existing bead is smaller or larger, replace it with Brownells #6 for 3-56 threads or #26 for 6-48 threads.

**Mossberg Shotguns:** Remove the factory bead and replace it with the brass bead provided.

1. Degrease the sight and the barrel.
2. Fill the cavity on the underside of the sight with any 2 part epoxy like Brownells Acraglas Gel or JB weld. Press the sight over the bead. Inspect to make sure sight is straight.
3. Remove excess epoxy while it's soft using rubbing alcohol on a Q-Tip.
4. Allow epoxy to set per manufacturer's specifications.