



Figure1

REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

WARNING: Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

SPHINX FRONT SIGHT

1. Loosen the set screw in the front sight and drive sight forward out of slide.
2. Test fit the XS Sight in slot. If the sight slips in under finger pressure, skip to step 4.
3. Using a fine file or emery paper on a flat surface, remove steel from the bottom of the sight until it will enter the dovetail.
4. Degrease both the front sight and the slot.
5. Insert the sight approx. halfway into the slot. Place several drops of blue thread locking compound in the remaining open slot. Slide the sight back and forth until you have a good coat around the sight and slot.
6. Slide the sight fully rearwards and install the XS supplied screw. Correct torque is only 3 INCH pounds.
7. Let the slide sit for 10 minutes, then lightly remove the excess clumps of blue threadlocking compound with a Q-tip. In this clean-up, do not clean too aggressively, as you will remove the compound from the joint. Let it set for 3 hours.

REAR SIGHT

1. Place the slide in a padded vise.
2. Drive out the existing sight using a brass or steel punch. Berettas exit to the left only.
3. Clean the factory dovetail until smooth (Q-tip, toothbrush, file as necessary).
4. Slide the sight into the dovetail. If it goes at least halfway, or fits without resistance, skip to step 6. **Friction fit is not necessary.**
5. Using a fine file or emery paper, remove steel from the bottom of the sight until it will enter the dovetail halfway. (See Figure 1)
6. Remove the sight. Degrease the dovetail and the sight.
7. Install the sight and snug down the set screws using finger pressure only. If you wish to zero the sights at this time you may, note the adjustment of the rear sight. Under recoil, set screws will loosen after several shots.
8. When you are satisfied with your zero, apply red threadlocking compound to both the right and left edges of the sight and allow it to leach under the sight. This will lock the sight in place but still allow for windage adjustments with the non-marring punch by drifting the sight left and right. **Red threadlocker is a necessary component of our installation process – sights will fall off without the use of red threadlocker.*
9. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.