



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

Taurus 856-605 Pinned Front Sights

1. Place the gun in a padded vise.
2. Drive out the front sight pin with an appropriately sized punch. Some 1/16ths punches can be oversized, which may cause them to stick in hole. You may have to try several different 1/16ths punches or modify the punch so that it will slide through the hole without sticking. Retain original pin for re-installation.
3. Remove the old sight. Clean the factory sight slot until free of any debris, old Loctite, etc (Q-tip, toothbrush, file as necessary).
4. Test the sight into the slot. **Friction fit is not necessary.** If the sight does not slide in, use a fine file to remove steel from the LEFT vertical side of the sight tab until it will enter the slot and sit fully down on the top of the barrel. Left/Right is based on shooter's perspective when holding the pistol. The RIGHT side of the tab has a small chamfer which aids in the insertion of retaining pin and should be left alone.
5. Remove the sight. Degrease the slot and the sight.
6. Apply red thread locking compound into slot and insert sight into slot.
7. Use pin punch to ensure hole in barrel and hole in the tab of the sight are aligned.
8. Drift original retaining pin into hole from the RIGHT side of the barrel, until it is below flush and centered in barrel.
9. IF, repeat IF, original pin gets damaged and a replacement pin is required, a 1/16th roll pin that is 1/4" LOA can be used but retaining pinhole must be opened up.
10. **This should never be attempted using a handheld drill motor as breakage of drill bit is very likely.**
11. Using a drill press with a #53 size drill bit, carefully feed drill bit into barrel using the existing hole as a guide. Drill about halfway through one side before flipping pistol over and completing hole from opposite side.
12. Place a drop or two of red thread locker into pin hole and drift the new retaining pin into the hole.
13. Let sit for 20 minutes, and then lightly remove the excess of red thread locking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you can remove the compound from the joint. Let it set for 3 hours.
14. Wipe sights down with protective oil in a light coating to prevent potential rust issues.