



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

WARNING: Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

Taurus G2 FRONT SIGHT

1. Using a 2mm Allen wrench, remove the factory front sight and set it aside (it will be used to install the XS rear sight).
2. Degrease the front sight and the XS supplied screw.
3. Test fit the XS sight and XS screw.
4. Liberally apply red thread locking compound on the bottom of the sight and the screw threads.
5. Assemble the sight on the slide and lightly tighten screw; it's easy to overtorque and cause damage.
6. Check alignment to make sure the front sight is straight. Adjust if necessary.
7. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this clean-up, do not clean too aggressively, as you will remove the compound from the joint. Let it set for 3 hours.

Taurus G2 REAR SIGHT

1. Unscrew the factory locking screw and set aside.
2. Clean the factory dovetail until smooth (Q-tip, toothbrush, file as necessary).
3. Slide the sight into the dovetail. If it slips in, or fits without resistance, skip to step 6. **Friction fit is not necessary.**
4. Using a fine file or emery paper, remove steel from the front angles dovetail face of the sight until it will slip in the dovetail. Take care to eventually remove metal across the surface and not flatten off the front edge.
5. Remove the sight. Degrease the dovetail and the sight.
6. Install the sight and insert the factory front screw into the sight body. If you wish to zero the sights at this time you may, note the adjustment of the rear sight. Under recoil, set screw will loosen after several shots.
7. When you are satisfied with your zero, apply red threadlocking compound to both the right and left edges of the sight and allow it to leach under the sight. This will lock the sight in place but still allow for windage adjustments with the non-marring punch by drifting the sight left and right. **Red threadlocker is a necessary component of our installation process – sights will fall off without the use of red threadlocker.*
8. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
9. Wipe sights down with protective oil in a light coating to prevent potential rust issues.