



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

XS Lever Scout Mount for Taurus/Rossi R92

Package Includes: Scout Rail, 6-48 Weaver Screws (4 ea.), 5/64 hex wrench, Blue Threadlocking Compound

Tools Needed: Hammer/Mallet, Flat Tip Screwdrivers (various sizes), Q-tips, non-marring punch (brass, delrin, nylon).

1. Tap factory rear sight from its dovetail with a hammer and non-marring punch.
2. There should be 4 screw holes underneath the rear sight leaf. If filler screws are present, remove all 4.
3. Inspect screw holes and clean if required.
4. Try the Mount on the rifle. Make sure you have the mount oriented correctly so the top of mount is level/parallel with receiver top.
5. Insert supplied screw into holes of mount and begin to tighten, but do not fully tighten.
6. Once all screws have been started, remove one screw at a time and apply a small amount of blue thread locker to the threads, replace the screw and again, start but do not fully tighten.
7. After all, 4 screws have had thread locking compound applied, you can then fully tighten all.
8. Correct torque spec is 15-18 INCH pounds. Do not over torque as you can strip threads out of barrel.
9. Set aside for 20-30 minutes before doing any sort of clean up. This is to allow the thread locking compound time to begin to set up. Cleaning too soon or too aggressively, you can remove a surprising amount of it from the installation.
10. Clean up any excess thread locking compound using only dry Q-tips.
11. Wipe down with protective oil in a light coating to prevent potential rust issues.