



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.
WARNING: Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

SCREW-ON FRONT SIGHTS – S&W/WALTHER 99, PPQ

1. Field strip the pistol and remove the front sight.
2. Degrease the sight, slide, and XS supplied screw. Do NOT use the factory screw.
3. Apply red threadlocking compound to all mating surfaces including the screw threads.
4. Install the sight, making sure it is aligned with the slide.
5. Using the supplied tool, install and tighten the screw using finger pressure only (max 20 INCH-lbs). Overtightening can stress the threads and break the screw.
6. Let the slide sit for 10 minutes, then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.

EXPRESS REAR SIGHT

1. Depress the plunger that secures the rear sight.
2. Remove the rear sight, being sure to capture the spring and plunger.
3. Remove the adjustment screw from the factory rear sight (left hand thread).
4. Install the factory screw into the Express Sight.
5. Ensure the rear sight will slide easily into the gun. Minor fitting may be required.
 - i. Slide the sight into the slot. If it fits without resistance, skip to step 6. Friction fit is not necessary.
 - ii. Using a fine file or emery paper, remove steel from the bottom of the Express Sight until it will enter the slot freely.
6. Reinstall the plunger and spring assembly.
7. Depress the plunger and slide in the Express Sight.
8. Wipe sights down with protective oil in a light coating to prevent potential rust issues.

