



Figure1

**REMEMBER:**

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

**WARNING:** Use of a sight press for installation is not recommended as it can cause damage to sights/slide.

**WARNING:** Installation of XS rear on CPP will damage the adjustment screw channel at the base of the rear sight t-slot of the slide. Once you have installed the XS rear sight and lowered the set screw, you CANNOT put the factory sights back on.

**Screw-On Front Sight – Walther PPS & CCP**

1. Field strip the pistol and remove the front sight.
  - a. CCP – once the slide is removed, use a small punch and carefully drive the gas piston pivot pin from the slide and retain. Remove the gas piston to access the front sight screw and remove with the Walther provided tool.
2. Degrease the sight, slide, and XS supplied screw. Do NOT use the factory screw.
3. Apply blue threadlocking compound to all mating surfaces including the screw threads.
4. Install the sight, making sure it is aligned with the slide.
5. Using a small flat bladed screwdriver, install and tighten the screw using finger pressure only (max 2.0 INCH-lbs). Overtightening can stress the threads and break the screw. Confirm sight is straight at this time.
6. Let the slide sit for 10 minutes, then lightly remove the excess clumps of blue threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.

**Walther PPS & CCP Rear Sight**

1. Ensure the rear sight will slide easily into the gun. Minor fitting may be required.
  - a. Slide the sight into the slot. If it fits without resistance, skip to step 1c. Friction fit is not necessary.
  - b. Using a fine file or emery paper, remove steel from the bottom of the Express Sight until it will enter without resistance. (See Figure 1)
  - c. Install the sight and snug down the set screw using finger pressure only. If you wish to zero the sights at this time you may, note the adjustment of the rear sight. Under recoil, the set screw will loosen after several shots.
2. Remove the sight. Degrease the t-slot and the sight.
3. Liberally apply blue threadlocking compound around all edges of the t-slot and sight to ensure a solid installation.
4. Reinstall sight. Work sight back and forth to ensure the joint is full of threadlocker. Center and tighten set screw with finger pressure only.
5. Let the slide sit for 10 minutes, then lightly remove the excess clumps of blue threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.
6. Wipe sights down with protective oil in a light coating to prevent potential rust issues.