Installation Instructions

XS Optic Plate for Taurus 66 COMBAT

Thank you for your purchase of the XS Sights Optic Plate. The XS Sights Optic Plate is a precision machined optic plate that will provide years of service when installed correctly.

Before installing or adjusting your sights, unload and check to ensure the firearm is unloaded.

1. Carefully remove factory cover plate screws.
2. Remove XS Optic Plate and screws from packaging.
3. Test fit the optic plate on the pistol. Tighten screws to finger tight.
4. Test fit the optic on the plate. Tighten screws to finger tight.
5. Remove the optic and plate.
6. Degrease the components below. Rubbing alcohol, acetone, and gun scrubber all work well.
    a. Plate mounting surface on slide.
    b. Screw holes in slide.
    c. Bottom of XS Optic Plate.
    d. Screw holes in XS Optic Plate.
    e. Mounting screws.
7. Apply the supplied blue threadlocker to the spots listed below.
    a. One drop between each screw hole and the breech face on the slide.
    b. Two drops between each screw hole and the rear sight on the slide.
    c. Three drops on the ridge in the center of the slide.
    d. One drop on each screw.
8. Set plate onto cutout in slide.
9. Start both screws prior to torquing to final specification.
10. Tighten screws one at a time to a final torque spec of **20-28 inch pounds**. If you do not have a torque wrench, insert the long arm of the supplied torx wrench into the screw and tighten to "**Good-n-tite**".
11. Set optic on XS Optic Plate ensuring that lug recesses on the optic fit over lugs on the plate.
12. Start both screws before torquing to final specification.
13. Tighten optic to plate screws with a final torque spec of **6-8 inch pounds**. If you do not have a torque wrench, insert the long arm of the supplied torx wrench into the screw and tighten to **finger tight**.
14. XS recommends allowing Loctite to cure for 12-24 hours before shooting.
15. XS recommends using a paint pen or nail polish to witness mark the screws to allow a quick visual check that the screws have not backed out under recoil.